

INSTRUCTION# 6477

NOVEMBER 1, 2021

INSTALLATION OF GTP-9330-200 WATER PROBE, WATER PUMP REPLACEMENT SERVICE KIT.

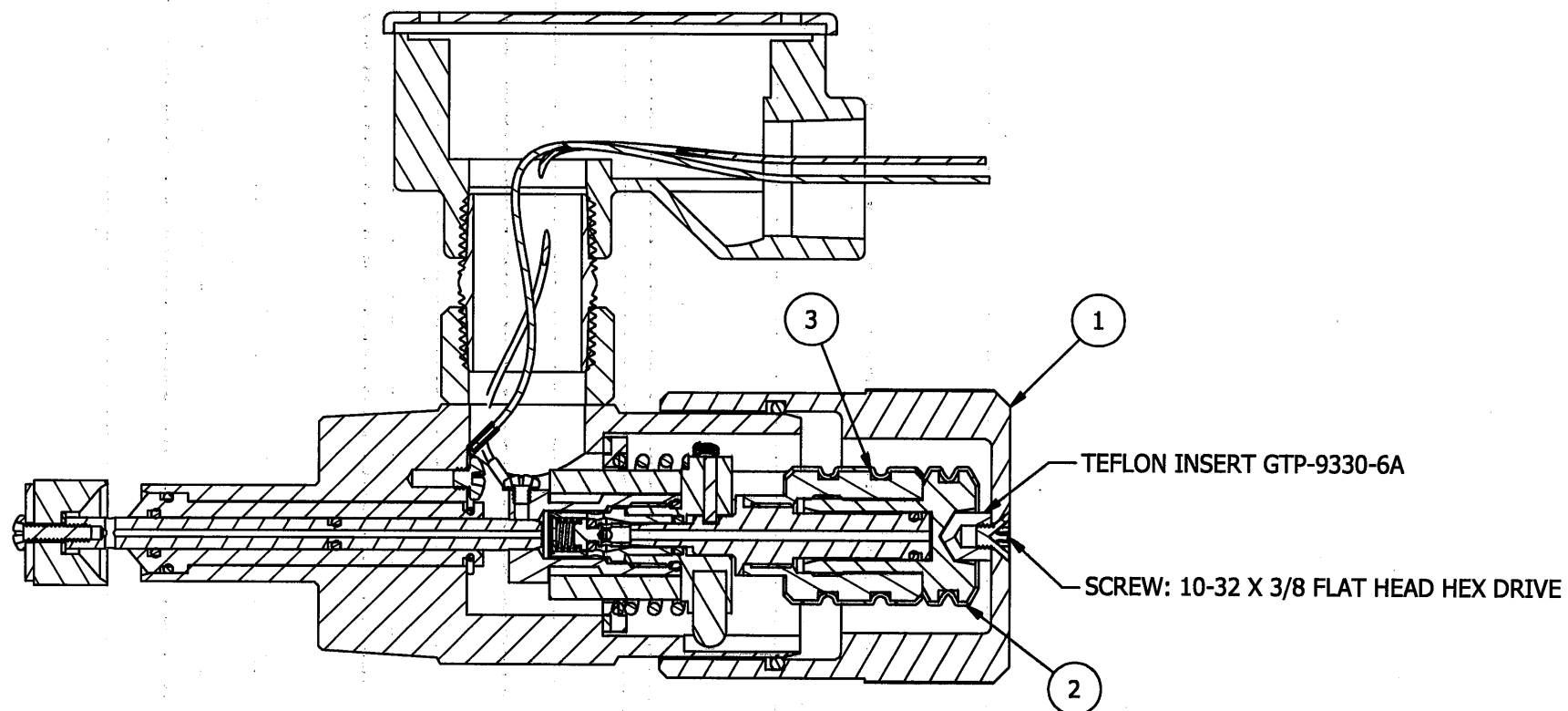
FOR GTP-9330-1, GTP-9330-1A, GTP-9330-101 PROBES

NOTE: FOR BEST PERFORMANCE, ALL ITEMS WITHIN THIS SERVICE KIT MUST BE USED.

TOOLS REQUIRED: 1. NEEDLE NOSE PLIERS 2. 1/8" HEX KEY 3. THREADLOCKING AGENT (SUPPLIED)

- 1. REVIEW DRAWING NEXT PAGE.**
- 2. REMOVE THE GTP-9330-17 CAP ASSEMBLY BY PUSHING IN, AND THEN TWISTING COUNTER-CLOCKWISE.**
- 3. WITH A PAIR OF PLIERS, GRIP THE TEFLON INSERT INSIDE THE CAP. TURN THE SCREW OUT COUNTERCLOCKWISE WITH THE HEX KEY.**
- 4. APPLY A SMALL AMOUNT OF THREADLOCKING AGENT ONTO THE SCREW.**
- 5. WHILE HOLDING THE TEFLON INSERT TO THE INSIDE WALL OF THE GTP-9330-17 CAP AND CENTERED OVER ITS HOLE, INSERT THE SCREW INTO THE GTP-9330-17 CAP.**
- 6. PLACE THE HEX KEY INTO THE SCREW AND TURN CLOCKWISE UNTIL IT IS SNUG. ALLOW THE THREADLOCKING AGENT TO CURE FOR 24 HOURS.**
- 7. REMOVE THE GTP-9330-4 AND GTP-9330-5 WATER PUMP ASSEMBLY BY GRIPPING ITS END, GENTLY PRESSING INTO THE PROBE BODY, TWIST COUNTERCLOCKWISE, AND PULLING IT OUT.**
- 8. ASSEMBLE THE NEW GTP-9330-4 WATER PUMP AND GTP-9330-5 WATER PUMP ACTUATOR BY THREADING THEM TOGETHER UNTIL SNUG.**
- 9. INSERT THE WATER PUMP ASSEMBLY INTO THE PROBE AND GENTLY PRESS IT INTO THE BODY WHILE CAREFULLY TWISTING IT CLOCKWISE TO LOCK IT IN.**
- 10. ASSEMBLE THE GTP-9330-17 CAP ASSEMBLY BACK ONTO THE PROBE, BY LINING THE SLOTS WITH THE KEY, PUSHING IT INTO THE BODY WHILE TWISTING CLOCKWISE UNTIL IT LOCKS TOGETHER.**

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GTP-9330-17	CAP ASSEMBLY
2	1	GTP-9330-5	WATER PUMP
3	1	GTP-9330-4	WATER PUMP ACTUATOR



UNLESS OTHERWISE SPECIFIED:
BREAK ALL SHARP EDGES
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/64$
DECIMAL: $X.X \pm .02$
 $X.XX \pm .01$
 $X.XXX \pm .005$
ANGULAR: $\pm 1^\circ$
FINISH: 250 Ra

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TITLE			
PAGE 2 OF 2: INSTRUCTION 6477; GTP-9330 SERIES WATER PROBE ONE CC OVERVIEW (GTP-9330-1A SHOWN)			
SIZE	CAGE CODE	DWG NO	REV
A	32218	GTP-9330 WP SERV KIT	
DRAWN		SCALE	MATERIAL
JCL	10/29/2021	1 : 2	
			SHEET 1 OF 1